

5/07

DART AEROSPACE LTD	Work Order:	22350
Description: Lock	Part Number:	D3030-1
Drawing: D3030 rev. A	Qty:	10

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order.	AD	05.02.02	10
2	PURCHASING	Issue P/O: <u>707508</u> -Possible supplier: Northern Aero Industries -Order P/N B83603-1 -Material: 2024-T351 (QQ-A-225/6) -0.010" max diff. Between 0.525" dim each side -All diameters concentric within 0.005 T.I.R -All dimensions are in inches -Tolerances are per Dart QSI 018 unless otherwise noted <b>Material release note required</b>	h	05.02.03	10
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure that material release note is attached</b>	CL	05/02/07	10
4	QC	Inspect Level 6	h	05.02.08	10
5	STORES	Identify and Stock	CL	05/02/08	10
6	EXPEDITING	Close W/O Cost / part <u>74.45</u> <u>545</u> 05/02/09 <u>(10)</u>	AD	05.02.10	10

Rev	Date	Change	Revised By	Approved
A	01.05.30	New Issue	EC	
B	01.06.08	Removed chemical conversion	EC	EC

CHANGE IPP  
Next Time

Produce  
IN House

D3030-1 B

2/4/25

RELEASED

EC 01.06.08

UNDER REVIEW

03.06.03 RJ

CHECK WITH ENG.

CANCEL

RF 05.02.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

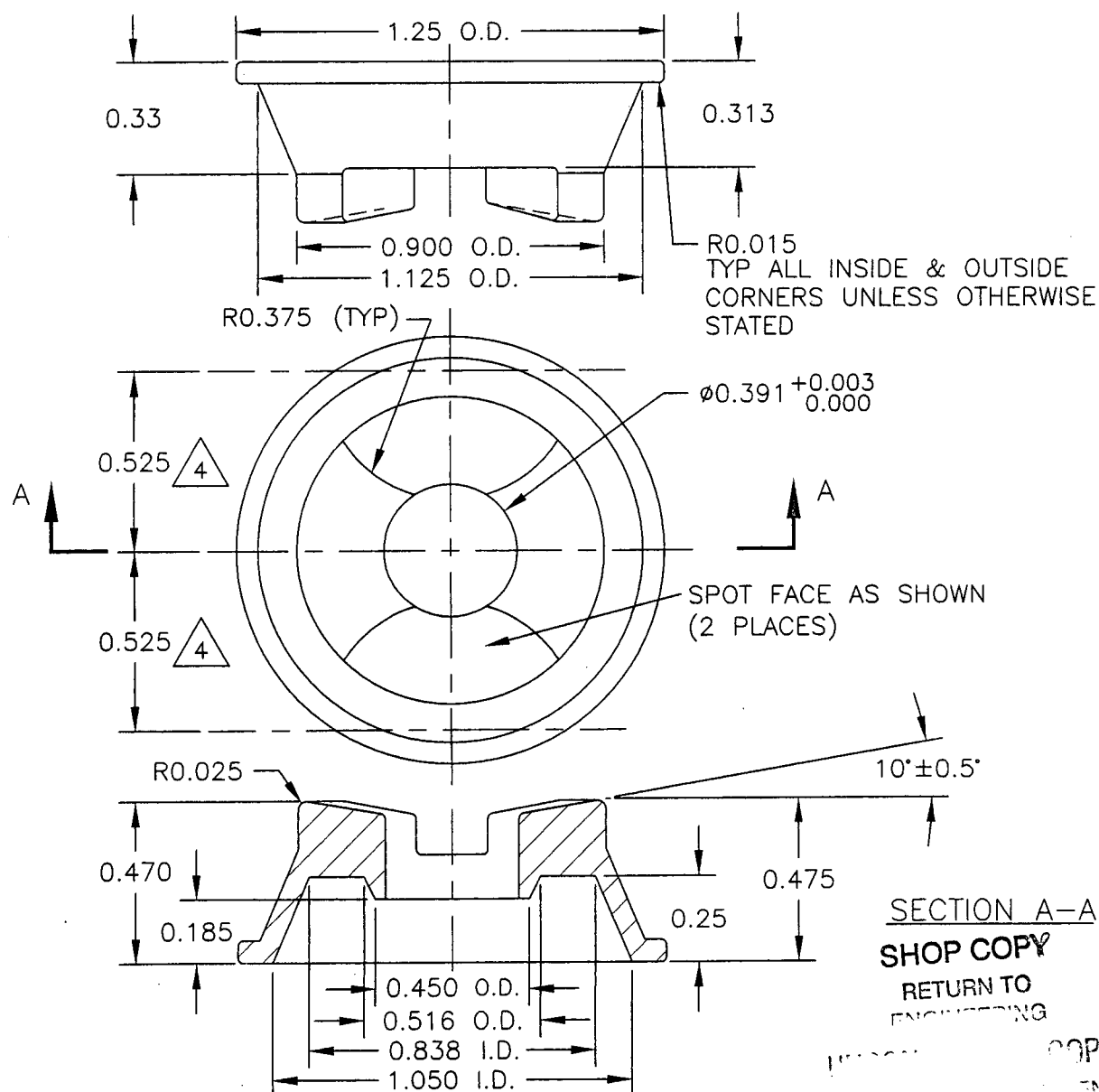
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3030	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE LOCK	SCALE 2:1
A	01.05.18	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



SECTION A-A  
SHOP COPY  
RETURN TO  
ENGINEERING

### D3030-1:

- 1) POSSIBLE SUPPLIER: NORTHERN AERO INDUSTRIES P/N B83603-1
- 2) MATERIAL: 2024-T351 (QQ-A-225/6)
- 3) ALL DIAMETERS CONCENTRIC WITHIN 0.005 T.I.R.
- 4) 0.010 MAX DIFF. BETWEEN 0.525 DIM EACH SIDE.
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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22350  
RELEASED  
01.05.30

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 02, 2005  
02:47 pm

Work Order No : 0022350  
Project Name : D3030-1  
Project For : WK507  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3030-1  
Description : Lock  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 02-02-05  
Est Finish Date : 02-11-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

